



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	735	6538	PISTON AND PISTON PIN ASSEMBLY	AR		
1	735	6617	PISTON AND PISTON PIN ASSEMBLY	AR		
2	39	75609	RING, PISTON - 8 SETS (STANDARD)	8		
2	39	75981	RING, PISTON - 8 SETS (.030 O.S.)	AR		
3	23	85694	BEARING UNIT, CRANKSHAFT (S)	4		
3	23	85695	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85696	BEARING UNIT, CRANKSHAFT M	AR		
3	23	85697	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85698	BEARING UNIT, CRANKSHAFT M	1		
4	23	85699	BEARING UNIT, CRANKSHAFT M	AR		
4	23	85700	BEARING UNIT, CRANKSHAFT M	AR		
4	23	52216	BEARING UNIT, CRANKSHAFT M	AR		
6	26	58203	OIL SEAL, REAR (2 PIECE)	2		
7	222	6355	FLYWHEEL (12-3/4" DIA.)	1		
7	230	9425	FLYWHEEL (14" DIA.)	1		
7	222	9520	FLYWHEEL (14" DIA.)	1		
8		76850A	COUPLING ASSEMBLY	1	EARLY MODELS	
9	16	98532A	STUD, COUPLER TO FLYWHEEL	6	EARLY MODELS	
10	12	35935	WASHER, COUPLER TO FLYWHEEL	6	EARLY MODELS	
11	11	98533	NUT, COUPLER STUDS TO FLYWHEEL	6	EARLY MODELS	
12		12632A	COUPLING ASSEMBLY	1	LATER MODELS	
13		26901	RUBBER BUMPER	3	LATER MODELS	
14	10	14883	SCREW, COUPLING	3	LATER MODELS	
15	12	13510	WASHER, COUPLING SCREW	3	LATER MODELS	
16	10	49845	SCREW, FLYWHEEL TO CRANKSHAFT	6	LATER MODELS	
17	614	8164	CONNECTING ROD ASSEMBLY	8		
18	10	85802	BOLT, CONNECTING ROD CAP	16		
19	11	37493	NUT, CONNECTING ROD CAP	16		
20	23	85701	BEARING SET (PAIR), CONNECTING ROD	8		
20	23	85702	BEARING UNIT (PAIR), CONNECTING ROD	AR		
20	23	85703	BEARING UNIT (PAIR), CONNECTING ROD	AR		
20	23	85704	BEARING UNIT (PAIR), CONNECTING ROD	AR		
20	23	85705	BEARING UNIT (PAIR), CONNECTING ROD	AR		
21	429	6537	CRANKSHAFT	1		
21	429	9519	CRANKSHAFT	1		
22	28	34466	KEY, CRANKSHAFT PULLEY AND	2		